EAGLE

PROTECTING PEOPLE, PROPERTY AND THE PLANET.

MATERIAL HANDLING & POLY DRUMS
After more than 121 years in business, Eagle Manufacturing Company continues the tradition of providing innovative quality products and services to our customers. Although times are much different today than they were when the company started in 1894, our early mission of Protecting People, Property and the Planet has served our customers well through the years.

In support of this mission, and to keep our customers as priority one, I would like to share some of our recent upgrades, renovations and expansions.

We have updated the Eagle brand to better reflect the quality, breadth and depth of products and services we provide to our customers. We have updated many of our marketing materials to feature the new Eagle brand. Congratulations to our Marketing and Sales team for winning several marketing and advertising awards for creativity and design for these new materials.

We also support our mission by manufacturing the world’s largest line of industrial safety and hazardous material handling products.

New product innovation requires expanded production capacity, and expanded capacity requires new manufacturing, warehousing and distribution space. In the past year, we have expanded our plastics production capacity by 35 percent, our distribution center to nearly 100,000 square feet and added a 50,000 square-foot fabrication center with an engineering testing lab.

All of our products are made in the USA by the best craftsmen in the industry. When you purchase an Eagle product, you are assured the highest quality products, with the most innovative features, at the best value on the market, and supported by exceptional customer service.

I would like to thank all of our customers for your continued loyalty, support and trust as we work together in the mission of Protecting People, Property and the Planet.

Joseph C. Eddy  
President/CEO

“Our Quality Policy is to Excel in Manufacturing and Marketing and to be the Supplier of Choice to our Customers.”

MATERIAL HANDLING
- Material Handling
- Guards & Protectors
- Traffic Safety Products
- Poly Dockplates & Ramps

POLY DRUMS
- Poly Drums
- 14 Gallon Drums
- 20 Gallon Drums
- 30 Gallon Drums
- 55 Gallon Drums

Eagle Manufacturing has offered affordable protection for warehouses, plants, factories, stores and other facilities for nearly 20 years. From column protection to maintenance-free post-sleeves to ramps and dockplates, Eagle has the Compliance Solutions to help keep your facility protected. Our Material Handling products are designed to meet your specific needs, and are 100 percent made in the USA.

Multiple products for Material Handling and Facility Protection:
- HDPE Bollard Post Sleeves
- Bollard Posts & Machine Guards
- Wall & Corner Protectors
- Protective Parking Stops
- Poly Guide-Post Delineators
- Safety Clearance Bars
- Decorative Post Sleeves
- Portable & Fixed Dockplates
- Column Protectors
- Lightweight Poly Curb Ramp
- Lightweight Shipping Container Ramp

©EAGLE MANUFACTURING COMPANY August 2015 Eagle Manufacturing Company reserves the right to change constructions, specifications, prices and terms without notice, and without obligation as to products already shipped.
Bollards add protection to your facility and prevent damage. Posts feature a durable baked-on powder coat in safety yellow to provide high visibility. Each post is made up thick steel mounted on steel plates, and pre-drilled for easy installation. (1/4” steel for Schedule 40, or 1/8” steel for Schedule 10) The post is made up thick steel mounted on steel plates, and pre-drilled for easy installation. (Set of two) Anchors not included (Tested with fork truck, 8,500 lbs. at 5 mph. Replace if damaged.)

Wall Protectors and Corner Protectors

Our machine guards provide superior protection for facilities and equipment by creating barriers between traffic areas and your valuable machinery.

Bollard Posts and Machine Guards

These guards are made of high-visibility yellow, high-density polyethylene, never need painting, and resist cracking and chipping. Can be mounted end to end, and feature unique energy absorbing construction. (Set of two) (Anchors not included)

Column Protectors

Affordable protection for warehouse and factory columns, posts and beams. Absorbs impact from tow motors, minimizing column, fork truck, and personnel damage and injury. These blow-molded 100 percent high-density polyethylene protectors are resistant to most chemicals and feature key-lock to prevent slippage and assist with installation alignment. Available to fit 4”, 6”, 8”, 10” and 12” round or square supports. No tools required. Two halves attach with easy-to-install straps. Protectors come in yellow with black straps, and orange or lime green with high-visibility reflective straps. (Tested with fork truck, 8,500 lbs. at 5 mph. Replace if damaged.)

Wall Protectors

Our wall protectors help prevent damage to walls in areas with forklift, hand truck or drum traffic. These guards are made of high-visibility yellow, high-density polyethylene, never need painting, and resist cracking and chipping. Can be mounted end to end, and feature unique energy absorbing construction. (Set of two) (Anchors not included)

Corner Protectors

HDPE Corner Protectors deflect the impact, helping to protect plant areas prone to damage by fork truck, hand truck or personnel traffic. Provide easy installation with bolts or optional straps (not provided). Two sizes to meet most needs sold in sets of two, inside measurement 4” x 8” and outside measurement 6” x 10”.

Hi-Vis Column Protectors

The 1709 model was designed to fit 9” round columns and is available in yellow with black straps, and orange or lime green with high-visibility reflective straps.

Mini Column Protectors

Eagle’s “Mini” Column Protectors (Model 1724) are perfect for affordable warehouse and factory protection under fire extinguishers, and also impact from tow motors, minimizing column and fork truck damage. These blow-molded, 100 percent high-density polyethylene protectors feature key-locks to prevent slippage and assist installation alignment. Two halves attach with easy-to-use straps with no tools required.

These models are designed to fit 6”, 8”, 10” and 12” round or square supports and are available in yellow or red. (Replace if damaged)
Eagle offers the widest selection of HDPE Bollard Post Sleeves available. Eagle’s HDPE Bollard Post Sleeves make old bollards look like new. High Density Polyethylene (HDPE) construction with UV inhibitors resist fading, rusting and cracking. The post sleeves are designed to easily fit over 4”, 6” and 8” NPT pipe and eliminate the need for annual maintenance, while helping to protect vehicles and the post from impact damage. The unique design allows for easy slide-on installation.

Benefits of all Eagle HDPE Post Sleeves:
- Improves property appearance at minimal cost
- Saves on annual painting and scraping of old bollards
- Slides over existing posts for easy installation
- High-quality, all-weather HDPE – will not rust or dent
- Fade resistant with UV inhibitors
- Colors to match many exteriors
- Sleeve height may be easily trimmed for an exact fit
- HDPE thickness

Eagle’s HDPE Bollard Post Sleeves make old bollards look like new. The smooth sleeves are 56” in length (to fit 4”, 6” and 8” pipe) and are available in yellow, red, blue, white, green, orange, lime, brown and black. The 72” length (to fit 6” and 8” pipe) are available in yellow only. Sleeve height may be easily trimmed for an exact fit.

Original HDPE Bumper Post Sleeves
The Original HDPE Bumper Post Sleeves have a vertical fluted design to provide extra protection and easier installation. They come 56” in length (to fit 4”, 6” and 8” pipe) and are available in yellow, red, blue, white, green, orange, lime, brown and black. The 72” length Bumper Post Sleeves (to fit 6” and 8” pipe) are available in yellow only. Sleeve height may be easily trimmed for an exact fit.

Original HDPE Bumper Post Sleeves

Eagle’s Smooth Bollard Post Sleeves are available to fit over 4”, 6” and 8” pipe and are available in red, yellow, blue and white (available in other colors for quantity orders). The smooth sleeves are 56” in length and provide the same maintenance-free protection as the original bumper post sleeves. Sleeve height may be easily trimmed for an exact fit.

HDPE Smooth Bollard Post Sleeves

ArmorKraft™ Decorative Post Sleeves
Beautiful HDPE post sleeves slip over 4” x 4” wooden or steel posts or can be used free standing with optional rubber base. Available in three styles. Includes 6’ of poly chain.

Eagle e-CART Industrial Waste Cart

Features:
- Destructed of durable HDPE
- Ergonomically designed handles
- HDPE wheels on a heavy duty steel axle
- Double-walled hinged lid with a hold-down tab
- Rugged galvanized steel bar handles
- Wear tabs on the bottom

Model 1736 BLK
65 gal.

Model 1697 BLK
65 gal.

Model 1696 BLK
95 gal.

Model 1736 BL
65 gal.

Model 1697 BL
65 gal.

Model 1696 BL
95 gal.

Model 1736 GN
65 gal.

Model 1697 GN
65 gal.

Model 1696 GN
95 gal.

Model 1736 OR
65 gal.

Model 1697 OR
65 gal.

Model 1696 OR
95 gal.

Model 1736 BR
65 gal.

Model 1697 BR
65 gal.

Model 1696 BR
95 gal.

Model 1736 W
65 gal.

Model 1697 W
65 gal.

Model 1696 W
95 gal.

Model 1736 GR
65 gal.

Model 1697 GR
65 gal.

Model 1696 GR
95 gal.
Eagle Parking Stops, designed with safety and durability in mind, eliminate the need for seasonal painting. Flexible enough to fit parking lot contours - the rugged HDPE Stops are weather and chemical resistant. Eagle offers four colors - the high-visibility yellow, blue for handicapped areas, gray and black. Anchor kit with three spikes and tube of asphalt adhesive included.

Eagle Speed Bump-Cable Protectors add safety to your facility. The high-visibility yellow bumps are engineered at the perfect angle. They also act as a dual channel cable protector, feature a non-skid surface, and are weather and chemical resistant. HDPE construction means you eliminate the need to continually paint bumps. The 6’ anchor kit includes six spikes and a tube of asphalt adhesive. The 9’ anchor kit includes eight spikes and a tube of asphalt adhesive.

### Poly Guide-Post Delineators & Poly Bollard Post

**Poly Guide-Post Delineators**

Lightweight, portable, yieldable HDPE posts used to warn, guide and delineate. Feature 3”-wide reflective bands for increased visibility and are MUTCD compliant. Posts are mounted on a 10” sq. poly plate with anchor slots (3/4”) for permanent use or used with steel base for portable stability.

**Poly Bollard Posts**

Create a low-cost, maintenance-free caution zone. These 42”-high poly bollards are available in a 5” or 7” model with a poly base with anchor slots (3/4”) that can be anchored for maximum stability or used with optional weighted steel base.

### All-in-one Steel Bollard Post & Poly Post Sleeve Combos!

These combos bring you the security of our ¾” thick steel Bollards, packaged with the protection and zero maintenance of our smooth Poly Post Sleeves. The combos are available in round 4” and 6” bollard/sleeves 36” high and 42” high. Each combo includes a foam installation kit for a perfect fit! Kit may be ordered separately.

### Safety Clearance Bars

Eagle introduces two safety clearance bars for use in drive-thrus, parking garages and much more. Clearance Bars provide an early warning for motorists, reducing structural and vehicle damage. This is even more necessary as SUVs and pickups have grown in size. The Clearance Bars are constructed of high-visibility yellow polyethylene and are available in 72” lengths in either 5” or 7” outside diameter. Both come with eyebolts for easy installation (chain not included).
1796KIT Fixed Poly Dockplate Installation Kit (Sold separately)

- Lift-n-lower ergonomic design helps reduce injuries
- Features molded-in, raised surface and integrated side rails
- Coated steel installation kit installs easily on metal or concrete dock facings
- 6’ slide bar for easy truck centering or out-of-the-way storage

For use with hand trucks and dollies for loading and unloading
Features a hook rail that attaches to the doorkeepers for secure, three-point contact and support across the width of the ramp, as well as a tab that inserts into the keepers to help prevent lateral movement of the ramp during use

Eagle’s new Airplane Service Ramp is constructed of durable, lightweight, high-density polyethylene (HDPE) for use in transferring service carts from the service vehicle into the aircraft. This ramp features a lightweight (28 lbs.) ergonomic design with a raised textured surface, beveled entry and exit edges, high-visibility yellow HDPE, full-length guardrails with integrated handles for easy handling and a 1,000-lb. load capacity (UDL). 100 percent made in the USA.
Eagle introduces a new 1 piece, low profile 4 Drum Modular Spill Pallet. This model 1635 has a sump capacity of 60.5 gallons, measures only 6.5” high, and is compatible with the 1689 Poly Pallet Ramp for easier loading and unloading.

Eagle expanded the Budget Basin Family to include a new one drum unit, model 1636. Eagle has also improved the design of four spill containment products. The model 1633 Single Drum Modular Platform, the model 1640 4 Drum Spill Containment Pallet, the model 1686 6 Drum Platform and the 1688 8 Drum Platform are now injection molded for improved performance and appearance.

POLY DRUMS

For nearly 30 years, Eagle Manufacturing’s ever-growing Poly Drum product line has handled both hazardous and nonhazardous storage needs for customers by offering Lab Packs and Open-Head Drums, for example. The 14-, 20-, 30- and 55-gallon Lab Packs and Open-Head Drums are available with plastic lids and a choice of metal or plastic lever locking rings. All models are constructed of chemical resistant, high-density polyethylene (HDPE) with UV inhibitors, are durable and lightweight and available in yellow, blue and black. All of our products are 100 percent made in the USA.

All Drums feature:
- Blow-molded HDPE construction
- Chemical & weather resistant
- HDPE incinerates completely
- United Nations (UN) Certified to HM-181
- Operating temperature range (-30°F to 130°F)
- Drop tested – max weight @ 0°F (48 hrs.)
- Approved for use with Packing Groups I, II and III
- UV Protection Package
- UL 94HB Flammability Rating
- Nestable for ideal storage (except model 1656)
- Stack tested – three high at maximum weight capacity (24 hrs.)

Eagle drums are ideal for:
- Safe storage, handling and transportation of hazardous materials
- Spill containment and cleanup of hazardous materials
- Spill kit containers
- Original shipping containers
- Biowaste disposal and incineration

For more information, visit eagle-mfg.com.
### NEW! NATURAL COLORS Available for All Banded Drums

#### Model Numbers

<table>
<thead>
<tr>
<th>Model Numbers</th>
<th>Style</th>
<th>Closure Type</th>
<th>Inside Dimensions</th>
<th>Outside Dimensions</th>
<th>Maximum Capacity</th>
<th>Total Capacity</th>
<th>Weight</th>
<th>Pallet Quantity</th>
<th>Truckload Quantity</th>
<th>UN/DOT Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>1610</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>143 lbs. 65 kg.</td>
<td>14 gal. 52.2 l.</td>
<td>9 lbs. 3.6 kg.</td>
<td>54</td>
<td>1,188</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1610BLK</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>143 lbs. 65 kg.</td>
<td>14 gal. 52.2 l.</td>
<td>9 lbs. 3.6 kg.</td>
<td>54</td>
<td>1,188</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1610M</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>10 lbs. 4.1 kg.</td>
<td>54</td>
<td>1,188</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1610MB</td>
<td>Lab Pack</td>
<td>Metal Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>10 lbs. 4.1 kg.</td>
<td>54</td>
<td>1,188</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1610MBLK</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>10 lbs. 4.1 kg.</td>
<td>54</td>
<td>1,188</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1652</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>88 lbs. 40 kg.</td>
<td>20 gal. 77 l.</td>
<td>15 lbs. 5.85 kg.</td>
<td>40</td>
<td>1,000</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1654</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>185 lbs. 75 kg.</td>
<td>20 gal. 77 l.</td>
<td>16 lbs. 6.75 kg.</td>
<td>42</td>
<td>864</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1623</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>10.25 lbs. 4.65 kg.</td>
<td>42</td>
<td>864</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1623BLK</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>10.25 lbs. 4.65 kg.</td>
<td>42</td>
<td>864</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
<tr>
<td>1623M</td>
<td>Lab Pack</td>
<td>Plastic Lever-Lock</td>
<td>13” x 12” x 25”</td>
<td>15” x 123/8” x 261/2”</td>
<td>220 lbs. 100 kg.</td>
<td>20 gal. 77 l.</td>
<td>11.5 lbs. 5.2 kg.</td>
<td>42</td>
<td>864</td>
<td>1H2/2X65/S 1H2/2X100/S</td>
</tr>
</tbody>
</table>

#### Lab Packs/Open Head

- for use with smaller non-damaged bottles, cans, drums, carboys and 5-gallon pails of non-leaking hazardous materials
- if leaking, must pack with sufficient sorbents for NO FREE LIQUIDS.

#### Regulatory Compliance:

Lab Packs/Open Head: DOT 49 CFR 173.12

**UN Markings:** UN 1H2/X340/S/96USA/M4990

1. Type of Container (drum).
4. Groups I, II, & III.
5. Max. Wt. of Container (Kg).
6. Solid (S).
7. Year of Manufacture, USA State Authorization Mark.
Benefits of Blow-Molded HDPE Drums

HDPE is a very high molecular weight material, designed for an optimum balance of density, molecular weight and molecular weight distribution, demonstrating maximum property advantages for large products that require high impact resistance. Some of these advantages include:

- Environmental stress crack resistance (ESCR)
- Impact strength — even at a low temperature
- Flexural modulus — durability and resilience
- Chemical resistance — wide range of chemicals
- Abrasion resistance — prevents gouging and scuffing
- Ultraviolet (UV) protection — superior blending process


eagle-mfg.com

Top:
Bottom:
Height:

100% Recyclable

Available for 30 Gallon Eagle Models
Available for All Banded Drums

PLASTIC LEVER-LOCK
BOLT BAND W/ REGULAR LID
NEW! NATURAL COLORS

BUNG LID / BOLT RING OPTIONS

Top:
Bottom:
Height:

• Lids feature closed-cell foam or silicone gaskets
• Lid closure instructions included in each drum
• Salvage Drums pass 3-PSI pressure test
### Model Numbers
- 1655M
- 1655MB
- 1655MBLK
- 1655MN
- 1656
- 1656BLK
- 1656M
- 1656MB
- 1656MBLK

### Style
- Lab Pack
- Open Head Drum

### Closure Type
- Metal Lever-Lock

### Inside Dimensions
<table>
<thead>
<tr>
<th>Model</th>
<th>Height</th>
<th>Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>1655M</td>
<td>22 7/8&quot;</td>
<td>19 3/4&quot;</td>
</tr>
<tr>
<td>1655MB</td>
<td>22 7/8&quot;</td>
<td>19 3/4&quot;</td>
</tr>
<tr>
<td>1655MBLK</td>
<td>22 7/8&quot;</td>
<td>19 3/4&quot;</td>
</tr>
<tr>
<td>1655MN</td>
<td>22 7/8&quot;</td>
<td>19 3/4&quot;</td>
</tr>
<tr>
<td>1656</td>
<td>20 3/4&quot;</td>
<td>22 1/2&quot;</td>
</tr>
<tr>
<td>1656BLK</td>
<td>20 3/4&quot;</td>
<td>22 1/2&quot;</td>
</tr>
<tr>
<td>1656M</td>
<td>20 3/4&quot;</td>
<td>22 1/2&quot;</td>
</tr>
<tr>
<td>1656MB</td>
<td>20 3/4&quot;</td>
<td>22 1/2&quot;</td>
</tr>
<tr>
<td>1656MBLK</td>
<td>20 3/4&quot;</td>
<td>22 1/2&quot;</td>
</tr>
</tbody>
</table>

### Outside Dimensions
<table>
<thead>
<tr>
<th>Model</th>
<th>Height</th>
<th>Diameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>1655M</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1655MB</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1655MBLK</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1655MN</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1656</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1656BLK</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1656M</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1656MB</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
<tr>
<td>1656MBLK</td>
<td>23 3/4&quot;</td>
<td>19 3/8&quot;</td>
</tr>
</tbody>
</table>

### Maximum Capacity
- Metal Lever-Lock
- Plastic Lever-Lock

### Total Capacity
- Metal Lever-Lock
- Plastic Lever-Lock

### Maximum Container Size
- Metal Lever-Lock
- Plastic Lever-Lock

### Weight
- Metal Lever-Lock
- Plastic Lever-Lock

### Pallet Quantity
- Model Numbers
- 1655M
- 1655MB
- 1655MBLK
- 1655MN
- 1656
- 1656BLK
- 1656M
- 1656MB
- 1656MBLK

### UN/DOT Rating
- Model Numbers
- 1655M
- 1655MB
- 1655MBLK
- 1655MN
- 1656
- 1656BLK
- 1656M
- 1656MB
- 1656MBLK

### Regulatory Compliance:
Lab Packs/Open Head - for use with smaller non-damaged bottles, cans, carboys and 5-gallon pails of non-leaking hazardous materials - if leaking, must pack with sufficient sorbents for – NO FREE LIQUIDS.

### Did you know?
Eagle HDPE poly drums with screw-top or plastic lever-lock lid closures can be incinerated completely.

### NEW!
NATURAL COLORS
Available for All Banded Drums
PROTECTING PEOPLE, PROPERTY AND THE PLANET.