EAGLE
Protecting People, Property and the Planet. Since 1894
POLY DRUMS
USA MADE
USA JOBS USA QUALITY
POLY DRUMS

Eagle Manufacturing’s ever-growing Poly Drum product line has handled both hazardous and non-hazardous storage needs for our customers for decades by offering Lab Packs, Overpacks, Open-Head and Salvage Drums. The 14-, 20-, 30- and 55-gallon lab packs and Open-Head Drums are available with plastic lids and a choice of metal or plastic rings. The 14-, 20-, 30-, 55-, 65- and 95-gallon Overpack and Salvage Drums are available with metal bands or screw-on lids. All models are constructed of chemical resistant, high-density polyethylene (HDPE) with UV inhibitors, and are durable and lightweight. Eagle products are made in the USA.

All Drums feature:

• Blow-molded HDPE construction
• Chemical & weather resistant
• HDPE incinerates completely
• United Nations (UN) Certified to HM-181
• Operating temperature range (-30°F to 130°F)
• Drop tested – max weight @ 0°F (48 hrs.)
• Approved for use with Packing Groups I, II and III
• UV Protection Package
• UL 94HB Flammability Rating
• Nestable for ideal storage (except model 1656)
• FDA 21 CFR 177.1520 Food Grade Quality
• Stack tested – three high at maximum weight capacity (24 hrs.)

Eagle Drums are ideal for:

• Safe storage, handling and transportation of hazardous materials
• Spill containment and cleanup of hazardous materials
• Spill kit containers
• Original shipping containers
• Biowaste disposal and incineration

What do the UN/DOT Markings Mean?

UN markings on a drum indicate that the container has been tested to meet performance oriented packaging (POP) standards outlined by the US Department of Transportation (DOT) at 49 CFR 178.

1 Indicates the kind of packaging – “1” means a drum.
H Indicates the material of construction – “H” means plastic.
2 Indicates the category of packaging – “2” means a removable head drum.
X Indicates the performance standard the package has successfully passed – “X” means meets Packing Group I, II, and III (Drop ht. of 6’).
300 Indicates the maximum gross mass in kilograms – “300” means 300 kilograms or (2.2x300) 660 lbs.
S Indicates that the package is intended for solids – “S” means solids.
05 Indicates the year of manufacture.
USA Indicates the country of manufacture.
M4990 Indicates the manufacturer or approval agency.

Model 1666
55 Gallon

A typical UN marking:
1H2/X200/5/05/USA/M4990

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<table>
<thead>
<tr>
<th>Model Numbers</th>
<th>Style</th>
<th>Closure Type</th>
<th>Inside Dimensions</th>
<th>Outside Dimensions</th>
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<th>Pallet Quantity</th>
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</thead>
<tbody>
<tr>
<td>1610</td>
<td>Lab Pack</td>
<td>Plastic</td>
<td>13 1/2&quot;</td>
<td>15&quot;</td>
<td>143 lbs.</td>
<td>14 gal.</td>
<td>65 kg.</td>
<td>9 lbs.</td>
<td>54</td>
<td>1188</td>
<td>1H2/085/S</td>
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<tr>
<td>1610BLK</td>
<td>Open Head Drum</td>
<td>Lever-Lock</td>
<td>12 1/4&quot;</td>
<td>12 1/4&quot;</td>
<td>143 lbs.</td>
<td>14 gal.</td>
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<td>1188</td>
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<tr>
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<td>Plastic</td>
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<td>14 gal.</td>
<td>100 kg.</td>
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<td>Lever-Lock</td>
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<td>100 kg.</td>
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<td>20 1/4&quot;</td>
<td>220 lbs.</td>
<td>20 gal.</td>
<td>100 kg.</td>
<td>16 lbs.</td>
<td>36</td>
<td>864</td>
<td>1H2/140/5</td>
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</tbody>
</table>

**Regulatory Compliance:**
- Salvage Drums: DOT 49 CFR 173.3
- Overpacks: for use with large non-damaged containers, cans and drums of non-leaking hazardous materials - if leaking, must pack with sufficient sorbents for NO FREE LIQUIDS.
- Salvage Drums: for use with damaged or leaking container of hazardous materials or drums or non-leaking materials contaminated with a hazardous substance. Require “Salvage Drum” labeling and must pass a 3-PS pressure test.

**Lab Packs/Open Head:** for use with smaller non-damaged bottles, cans, carboys and 5-gallon pails of non-leaking hazardous materials - if leaking, must pack with sufficient sorbents for NO FREE LIQUIDS.

**Salvage Drums:** for use with damaged or leaking container of hazardous materials or drums or non-leaking materials contaminated with a hazardous substance. Require “Salvage Drum” labeling and must pass a 3-PS pressure test.

**Overpacks:** for use with large non-damaged containers, cans and drums of non-leaking hazardous materials - if leaking, must pack with sufficient sorbents for NO FREE LIQUIDS.

**UN Markings:** UN 1H2/X340/S/96/USA/M4990
- 1-Type of Container (drum), H-material of construction (plastic), X-Removable head X-Testing performance (X=Groups I, II, III), 340-Max. Wt. of Container (Kg)/S-solids/96-Year of Manufacture, USA-State Authorization Mark/M - certification compliance, 4990-Testing Agency number.
Model Numbers 1623MB 1623MBLK 1601 1601BLK 1601M 1601MB 1601MBLK 1602 1655 1655BLK

Style
Lab Pack Open Head Drum Lab Pack Open Head Drum Lab Pack Open Head Drum Lab Pack Open Head Drum Lab Pack Open Head Drum Lab Pack Open Head Drum Lab Pack Salvage Drum Lab Pack Open Head Drum Lab Pack Open Head Drum

Closure Type

Inside Dimensions
Top: 15¾” 15¾” 15¾” 15¾” 19” 19” 19” 22¾” 22¾” 22¾”
Bottom: 12¾” 12¾” 12¾” 12¾” 161⁄4” 161⁄4” 161⁄4” 19” 19” 19”
Height: 29¾” 29¾” 29¾” 29¾” 263⁄8” 263⁄8” 263⁄8” 281⁄2” 281⁄2” 281⁄2”

Outside Dimensions
Top: 15¾” 15¾” 15¾” 15¾” 211⁄8” 211⁄8” 211⁄8” 23¾” 23¾” 23¾”
Bottom: 13½” 13½” 13½” 13½” 165⁄8” 165⁄8” 165⁄8” 193⁄8” 193⁄8” 193⁄8”
Height: 30½” 30½” 30½” 30½” 281⁄2” 281⁄2” 281⁄2” 39” 39” 39”

Maximum Capacity
220 lbs. 220 lbs. 220 lbs. 396 lbs. 396 lbs. 396 lbs. 396 lbs. 220 lbs. 220 lbs. kg. 100 kg. 100 kg. 180 kg. 180 kg. 180 kg. 180 kg. 100 kg. 100 kg.

Total Capacity
20 gal. 20 gal. 30 gal. 30 gal. 30 gal. 30 gal. 30 gal. 57 gal. 57 gal. 213.89 l. 213.89 l. 114 l. 114 l. 114 l. 114 l. 114 l. 213.89 l. 213.89 l.

Maximum Container Size
5 gal. 5 gal. 16 gal. 16 gal. 16 gal. 16 gal. 16 gal. 30 gal. 30 gal.

Weight
11.5 lbs. 11.5 lbs. 16 lbs. 18 lbs. 18 lbs. 18 lbs. 18 lbs. 23.5 lbs. 23.5 lbs. 5.7 kg. 5.7 kg. 6.3 kg. 7.2 kg. 7.2 kg. 7.2 kg. 7.2 kg. 10.7 kg. 10.7 kg.

Pallet Quantity
36 36 40 40 40 40 40 36 36

Truckload Quantity
864 864 1,000 1,000 1,000 1,000 1,000 864 864

UN/DOT Rating
1H2/X75/S; 1H2/Y100/S 1H2/Y100/S 1H2/X120/S 1H2/X120/S 1H2/X120/S 1H2/X120/S 1H2/X120/S 1H2/X100/S 1H2/X100/S

Benefits of Blow-Molded HDPE Drums

- Environmental stress crack resistance (ESCR)
- Impact strength – even at low temperature
- Superior moldability – flexibility and resiliency
- Chemical resistance – wide range of chemicals
- Abrasion resistance – prevents gouging and scratching
- Ultra violet (UV) protection – superior blending process

Lid Styles:
- Lids feature closed cell foam or silicone gaskets
- Lid closure instructions included in each drum
- Salvage Drums pass 3-PSI pressure test

BUNG LID / BOLT RING OPTIONS
Available for 30 Gallon Eagle Models

See pages 12 and 13 for additional drum style options and combinations
### Model Numbers
- 1655M
- 1655MB
- 1655MBLK
- 1656
- 1656BLK
- 1656M
- 1656MB
- 1656MBLK

### Style
- Lab Pack
- Open Head Drum

### Closure Type
- Metal Lever-Lock
- Plastic Lever-Lock

### Inside Dimensions
- **Top**
  - 22”
  - 19”
  - 38 9/16”
- **Bottom**
  - 22”
  - 19”
  - 38 9/16”
- **Height**
  - 20 1/16”
  - 22 1/8”
  - 35 13/16”

### Outside Dimensions
- **Top**
  - 23 3/4”
  - 19 3/8”
  - 39 1/8”
- **Bottom**
  - 23 3/4”
  - 19 3/8”
  - 39 1/8”
- **Height**
  - 21”
  - 22 1/2”
  - 36 3/8”

### Maximum Capacity
- 551 lbs.
- 250 kg.

### Total Capacity
- 55 gal.
- 213.89 l.

### Maximum Container Size
- 30 gal.

### Weight
- 23.5 lbs.
- 10.7 kg.

### Pallet Quantity
- 36

### Truckload Quantity
- 864

### UN/DOT Rating
- 1H2/X200/S
- 1H2/Y250/S

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### Did you know?
- Bagged HDPE poly drums with screw type or plastic lever lock lid elements can be incinerated completely.

### Lab Packs/Open Head
- For use with smaller non-damaged bottles, cans, carboys and 5-gallon pails of non-leaking hazardous materials. If leaking, must pack with sufficient sorbents for – NO FREE LIQUIDS.

### Salvage Drums
- For use with damaged or leaking containers of hazardous materials or used absorbent materials contaminated with a hazardous substance. Require “Salvage Drum” labeling and must pass a 3-PSI pressure test.

### Overpacks
- For use with larger non-damaged containers, cans and drums of non-leaking hazardous materials. If leaking, must pack with sufficient sorbents for – NO FREE LIQUIDS.

### Regulatory Compliance:
- Overpacks: DOT 49 CFR 173.21
- Salvage Drums: DOT 49 CFR 173.3
### Model Numbers

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<tr>
<th></th>
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<th>1600SL</th>
<th>1657</th>
<th>1661</th>
<th>1665</th>
<th>1690</th>
<th>1695</th>
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<tbody>
<tr>
<td>Style</td>
<td>Lab</td>
<td>Lab</td>
<td>Lab</td>
<td>Over</td>
<td>Salvage Drum</td>
<td>Over</td>
<td>Salvage Drum</td>
</tr>
<tr>
<td></td>
<td>Pack</td>
<td>Pack</td>
<td>Pack</td>
<td>Pack</td>
<td>Drum</td>
<td>Pack</td>
<td>Drum</td>
</tr>
<tr>
<td>Closure Type</td>
<td>Screw-on lid</td>
<td>Screw-on lid</td>
<td>Screw-on lid</td>
<td>Screw-on lid</td>
<td>Metal band w/bolt</td>
<td>Screw-on lid</td>
<td>Metal band w/bolt</td>
</tr>
<tr>
<td>Inside Dimensions</td>
<td>Top: 19⅜&quot; 18⅞&quot; 20&quot;</td>
<td>Bottom: 23⅜&quot; 19⅜&quot; 39½&quot;</td>
<td>Height: 27⅜&quot; 25½&quot; 31½&quot;</td>
<td></td>
<td>Top: 27⅛&quot; 25½&quot; 35½&quot;</td>
<td>Bottom: 31&quot; 26&quot; 38⅛&quot;</td>
<td>Height: 27⅛&quot; 25¼&quot; 34⅛&quot;</td>
</tr>
<tr>
<td>Outside Dimensions</td>
<td>Top: 20⅝&quot; 18⅞&quot; 20½&quot;</td>
<td>Bottom: 26⅛&quot; 19½&quot; 40&quot;</td>
<td>Height: 31&quot; 26⅛&quot; 33½&quot;</td>
<td></td>
<td>Top: 31&quot; 26½&quot; 41½&quot;</td>
<td>Bottom: 31&quot; 26½&quot; 41½&quot;</td>
<td>Height: 31&quot; 26½&quot; 41½&quot;</td>
</tr>
<tr>
<td>Maximum Capacity</td>
<td>125 lbs. 57 kg.</td>
<td>396 lbs. 180 kg.</td>
<td>561 lbs. 250 kg.</td>
<td>660 lbs. 300 kg.</td>
<td>440 lbs. 200 kg.</td>
<td>660 lbs. 300 kg.</td>
<td>748 lbs. 340 kg.</td>
</tr>
<tr>
<td>Total Capacity</td>
<td>20 gal. 76 l.</td>
<td>30 gal. 144 l.</td>
<td>55 gal. 214 l.</td>
<td>65 gal. 247 l.</td>
<td>66 gal. 247 l.</td>
<td>95 gal. 361 l.</td>
<td>95 gal. 361 l.</td>
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<tr>
<td>Maximum Container Size</td>
<td>5 gal.</td>
<td>16 gal.</td>
<td>30 gal.</td>
<td>30 gal.</td>
<td>55 gal.</td>
<td>55 gal.</td>
<td>55 gal.</td>
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<tr>
<td>Weight</td>
<td>13 lbs. 5.85 kg.</td>
<td>18 lbs. 8.2 kg.</td>
<td>28 lbs. 12.7 kg.</td>
<td>48 lbs. 21.8 kg.</td>
<td>53 lbs. 23.8 kg.</td>
<td>50 lbs. 22.5 kg.</td>
<td>58 lbs. 26.1 kg.</td>
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<tr>
<td>Pallet Quantity</td>
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<td>24</td>
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<td>720</td>
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<td>180</td>
<td>192</td>
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<td>UN/DOT Rating</td>
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<td>1H2/X120/S 1H2/Y180/S</td>
<td>1H2/X200/S 1H2/Y250/S</td>
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</tbody>
</table>

**Poly Drums**

- **Model Numbers**: 1650, 1600SL, 1657, 1661, 1665, 1690, 1695
- **Style**: Lab Pack, Lab Pack, Lab Pack, Overpack, Salvage Drum, Overpack, Salvage Drum
- **Closure Type**: Screw-on lid, Screw-on lid, Screw-on lid, Screw-on lid, Metal band w/bolt, Screw-on lid, Metal band w/bolt
- **Inside Dimensions**: Top: 19⅜" 18⅞" 20", Bottom: 23⅜" 19⅜" 39½", Height: 27⅜" 25½" 31½"
- **Outside Dimensions**: Top: 20⅝" 18⅞" 20½", Bottom: 26⅛" 19½" 40", Height: 31" 26⅛" 33½"
- **Maximum Capacity**: 125 lbs. 57 kg., 396 lbs. 180 kg., 561 lbs. 250 kg., 660 lbs. 300 kg., 440 lbs. 200 kg., 660 lbs. 300 kg., 748 lbs. 340 kg.
- **Total Capacity**: 20 gal. 76 l., 30 gal. 144 l., 55 gal. 214 l., 65 gal. 247 l., 66 gal. 247 l., 95 gal. 361 l., 95 gal. 361 l.
- **Maximum Container Size**: 5 gal.
- **Weight**: 13 lbs. 5.85 kg., 18 lbs. 8.2 kg., 28 lbs. 12.7 kg., 48 lbs. 21.8 kg., 53 lbs. 23.8 kg., 50 lbs. 22.5 kg., 58 lbs. 26.1 kg.
- **Pallet Quantity**: 24, 24, Pending, 3, 4, 3, 4
- **Truckload Quantity**: 528, 720, Pending, 180, 192, 180, 192
- **UN/DOT Rating**: 1H2/X57/S, 1H2/X120/S 1H2/Y180/S, 1H2/X200/S 1H2/Y250/S, 1H2/X300/S, 1H2/X300/S, 1H2/X300/S, 1H2/X340/S

**UN Markings**: UN 1H2/X340/S/96USA/M4990


**Ordering Information**:
- **SCREW TOP**
- **METAL BAND W/BOLT**

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- **Truckload Quantity**: 528, 720, Pending, 180, 192, 180, 192
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**UN Markings**: UN 1H2/X340/S/96USA/M4990


**Ordering Information**: **SCREW TOP**

**Metal Band W/Bolt**

**100% Recyclable**
**POLY DRUMS**

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<tr>
<th>DRUM MODEL NUMBER</th>
<th>CAPACITY (GALLONS)</th>
<th>COLOR</th>
<th>LID WITH GASKET</th>
<th>BAND</th>
<th>UN DOT RATING INSERT</th>
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OTHER EAGLE PRODUCTS

1632 1 Drum Modular Platform

1633 1 Drum Modular Platform

1634 4 Drum Containment Palette

1634B 4 Drum Containment Palette

Spill Containment Modular Platforms (Easy to connect with built-in U-channels)

1613 Eagle Drum Bogie

1613Y Drum Containment Dollie

1614 Drum Tray & Optional 1618 Drum Tray Dollie with 3” Casters 10 Gal. Capacity

1617Y Horizontal Drum Stacking System

1640B 4 Drum Modular Platform

1640B 4 Drum Modular Platform

1646RTC 4 Drum Rotary Top Container Unit


UI-20-FS UI-50-FS Eagle Safety Cans

T8001 Quik-Deploy™ SpillNEST™

T8101 Eagle SpillNEST™

T8001FS Folding Quik-Deploy™ SpillNEST™

NEW PRODUCTS